

2018 Mercedes Benz E63S AMG 4MATIC Sed (213.089) V8-4.0L Turbo (177.980)

Vehicle > Technical Service Bulletins

REAR BUMPER CONTACTS BOTTOM OF TAILAMP



Mercedes-Benz

- Rear bumper contacts bottom of tailamp -

Topic number	LI88.20-P-071479
Version	1
Function group	88.20 Bumpers
Date	07-20-2020
Validity	W and V 213 with series (Not AMG) production bumper
Reason for change	

Complaint

Rear bumper contacts bottom of tail lamp (see figure 1).

File

Bild 1.JPG.jpg

Designation

Bumper protrudes in area of rear lamp.

Cause

Bumper may not be fully engaged in left and/or right lateral support rail.

Remedy

1. Remove the rear bumper and the left and right rear lamps.
2. Adjust the gap between the lateral support and the basic carrier of the rear lamp to 6 mm (see picture 2, measure 1). To do so, loosen the screw at the side, adjust the gap and tighten the screw again.
3. Cut 4 felt strips each measuring 40 x 15 mm from the roll with SN A0019832310 and bond 2 felt strips on each basic carrier under the rear lamps (see picture 2, measure 2; for position of felt strips, see picture 3). The felt strips must be bonded precisely up to the upper edge of the holder under the rear lamp and must NOT protrude.
4. Heat the catch hooks of the lateral support rail locally, e.g. using a cigarette lighter or heat gun (see picture 4) and carefully widen to a distance of 42mm (see picture 2, measure 3). When doing so, use a vernier caliper and measure between the cross in the lateral support and the top edge of the catch hook.
5. Reattach the bumper.
6. In the area of the rear lamp, engage the bumper in the lateral support rail manually by pushing the bumper and the lateral support together with your fingers until the bumper engages audibly (see picture 5).
7. Reattach the rear lamps.

File

Bild 2.jpg

Bild 3.jpg

Bild 4.JPG.jpg

Designation

1. Adjust gap of lateral support to 6 mm
2. Bond on felt strips. For position of felt strips, see picture 3
3. Bend open catch hook to 42 mm by applying heat locally
- Position of felt strips
- Heating locally before bending open (e.g. using cigarette lighter)

Bild 5.jpg

Engage manually (press lateral support and bumper together using fingers until bumper engages audibly).

Symptoms

Symptom
Body / Bumper / Poor fit

Parts

Part number	ES1	ES2	Designation	Quantity	Note	EPC
A 001 983 23 10			Felt strip	1	Cut off 4 felt strips measuring 40mm x 15mm from roll and bond to basic carriers of rear lamp	X

Operation numbers/damage codes

Op. no.	Operation text	Time	Damage code	Note
			8813738	

Bild 1



Bild 2

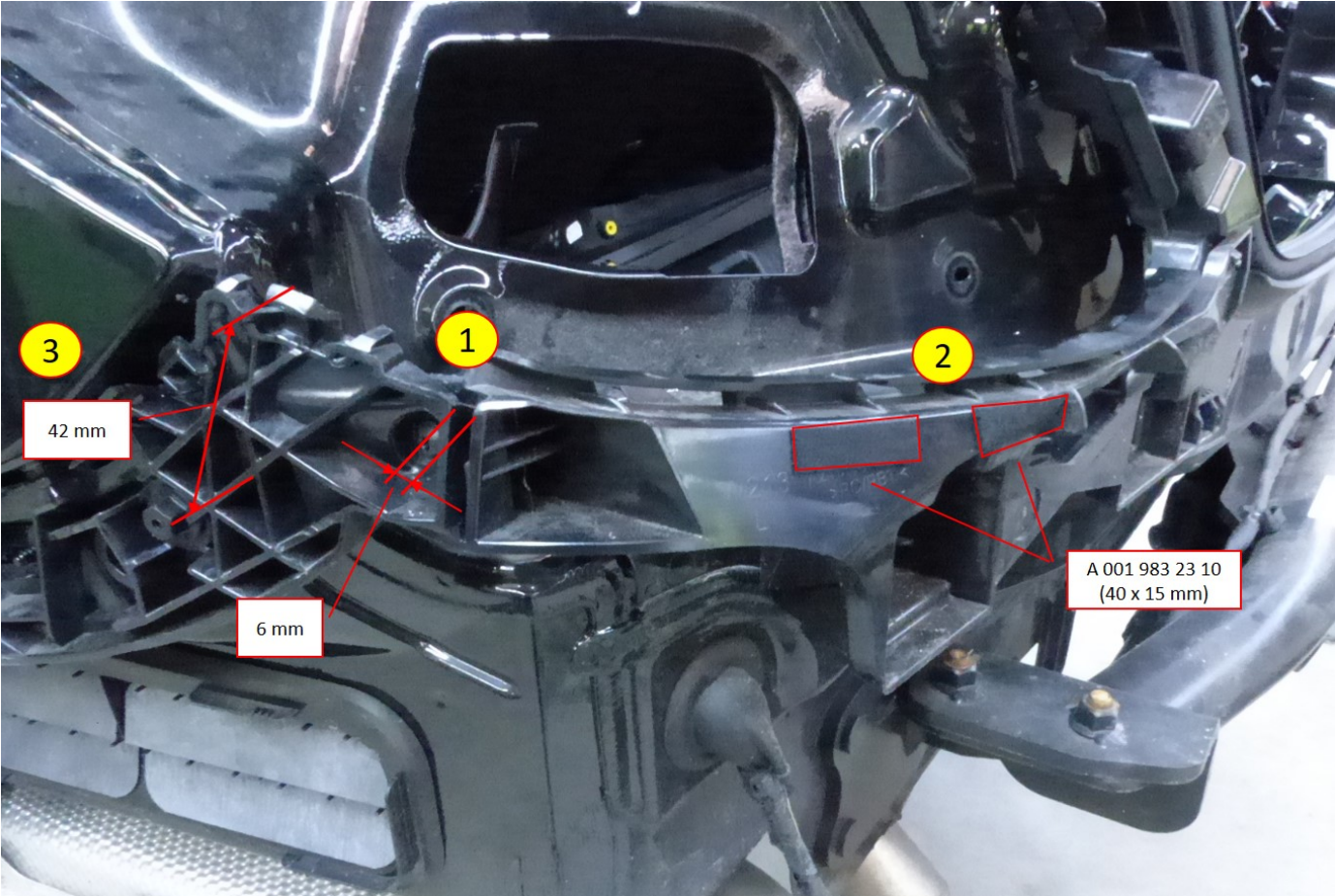


Bild 3

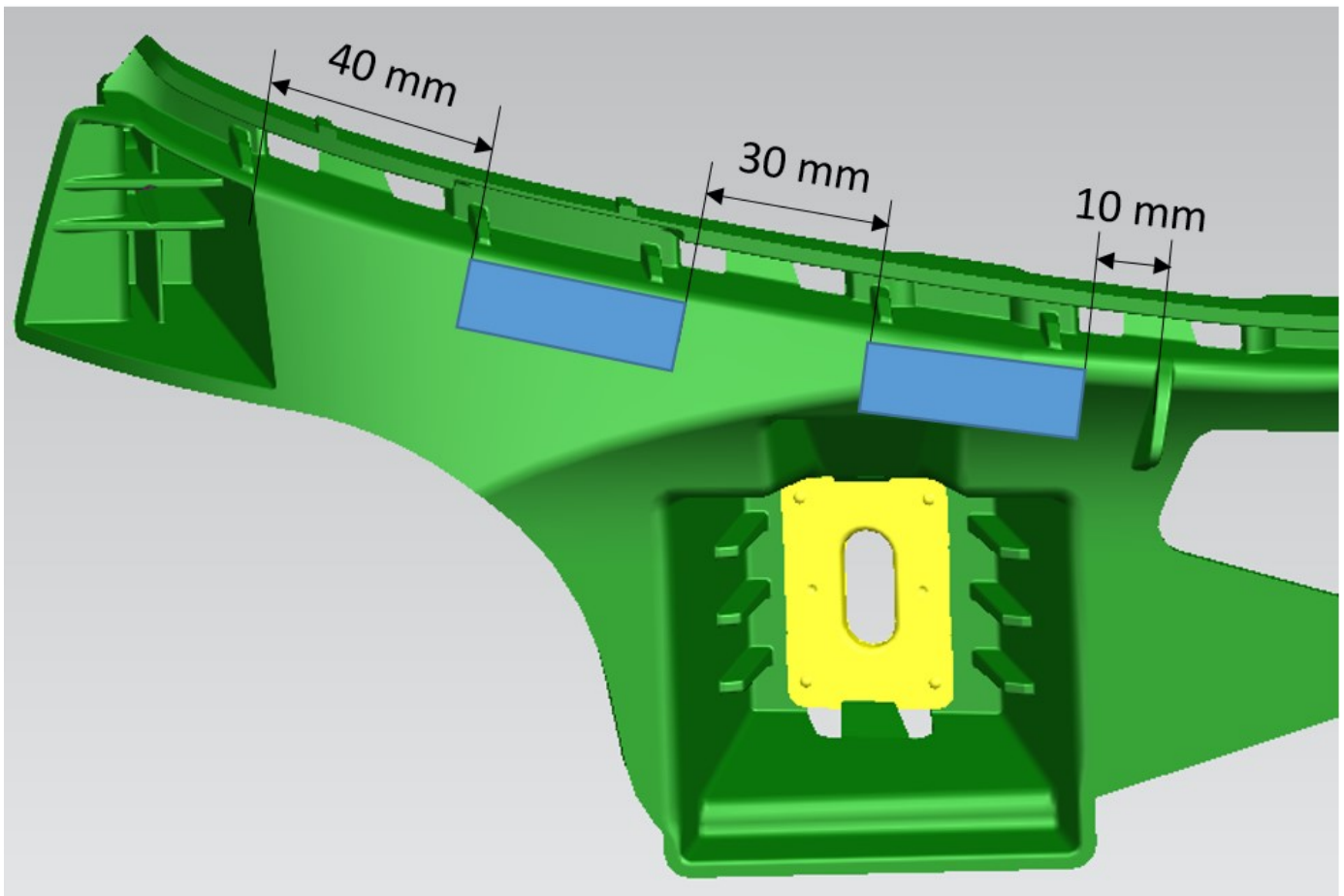


Bild 4



Bild 5

